

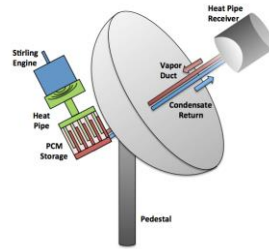
PROJECT OBJECTIVES

Goal:

- Demonstrate the feasibility of significant thermal storage for dish Stirling systems to leverage their existing high performance to greater capacity
- Demonstrate key components of a latent storage and transport system enabling on-dish storage with low exergy losses
- Provide a technology path to a 25kW_e system with 6 hours of storage

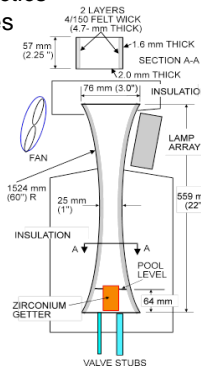
Innovation:

- Leverage high performance heat pipes to support feasible system layout
- Develop and test high temperature, high performance PCM storage
- Optimize storage configuration for cost and exergy performance
- Latent storage *and* transport matches Stirling cycle isothermal input¹



APPROACH

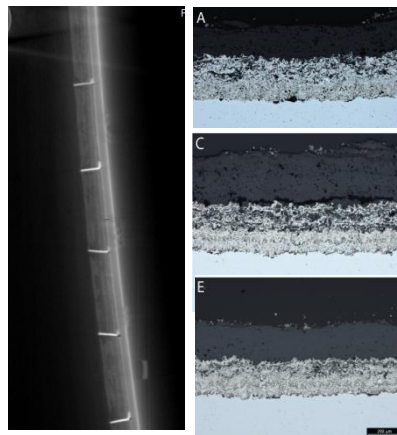
- PCM development and selection
 - Literature searches and modeling to develop candidate eutectics
 - Sample fabrication and characterization to develop properties
 - Modeling of compatibility with potential containment
 - Long-term testing of compatibility
- PCM Compatibility enhancement
 - Identify and develop or optimize coating chemistries to protect containment materials
 - Short-term and long-term compatibility exposure testing
 - Compatibility coating development and testing
- Heat Pipe
 - Felt wick enhancements for robust high performance²
 - Long-term performance and durability testing
- Proof-of-concept hardware subscale demonstration



²Baturkin, V., Vladilen Zaripov, Charles E. Andraka "Development of Advanced Capillary Porous Structures of High Temperature Heat Pipes for Solar Receivers for Dish/Stirling Systems," Proc. 14th international heat Pipe Conference (14th IHPC).

Q4 KEY RESULTS AND OUTCOMES

- Heat pipe advanced wick
 - Over 1800 hours of operation on a robust high performance wick
 - X-ray analysis at 1000 hours indicates no loss of wick thickness
- Compatibility studies
 - Seven new ceramic coatings were exposed to PCM for 150 hour acute compatibility testing
 - Optical microscopy indicates high likelihood of success with 3 ceramic coatings
 - 500-hour exposure test initiated to downselect coating for integrated system



Heat pipe wick X-ray shows support pins and no loss of thickness

Micrographs of 3 successful ceramic coatings

NEXT QUARTER

Heat pipe advanced wick development

- Complete 3500 hours of wick operation at representative operating conditions
 - Confirm lack of wick compression with x-ray analysis at 2500 hours
- ### Coating development and PCM compatibility
- Complete 500 hour coating exposure to melted PCM and analyze for interactions
 - Downselect 1-3 coatings for long-term testing
 - Downselect 1 coating for integrated storage test unit
 - Begin long term (20k hour) PCM exposure testing with selected coatings and methods
 - Complete design of integrated thermal storage test unit